

Work Order ID 119784

Thursday, May 22, 2014 3:45:29 PM

119784

Ship wedn May 28th

Page 1

Item ID: D205-803-011 Accept ***N900040100*** Setup Start ***NS1***
 Revision ID: Stop ***NS2***
 Item Name: Left Hand Pilot In Command, Complete 205
 Start Date: 5/22/2014 Start Qty: 1.00 ***1*** Cust Item ID:
 Required Date: 5/28/2014 Req'd Qty: 1.00 ***1*** Customer:
 Reference:

Approvals: Process Plan: MF Date: 14-5-22 Tooling: _____ Date: _____ Run Start ***NR1***
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

Draw Nbr	Revision Nbr
IIN-D212-803	C

100 Document Control 0.00
100 DOCUMENT CONTROL

DC Memo 0.00
 Doc.Control -USB or Paperwork Photocopy blue file and type labels per PPP D205-803-011 CHG001
 DAS 06 9-89
 APR 29 2014

110 Pick Kit 0.00

110 Packaging Memo 0.00
 Packaging
 (DAS 33 9-89 14-05-27)

120 QC4- 100% Inspect kits for completeness 0.00

120 QC Memo 0.00
 Quality Control
 DAS 06 9-89
 APR 29 2014

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Item ID: D205-803-011

Accept

N900040100Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Left Hand Pilot In Command, Complete 205

Start Date: 5/22/2014 Start Qty: 1.00 ***1***

Cust Item ID:

Required Date: 5/28/2014 Req'd Qty: 1.00 ***1***

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start ***NR1***

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130		0.00							
130	Packaging								
Packaging	Memo	0.00		DAS 06 9-89		APR 29 2014	①		
Packaging	Identify and pack for shipping as per PPP D205-803-011 Location: _____ PPP Rev: _____								
140	QC21- Final Inspection - Work Order Release	0.00							
140									
QC	Memo	0.00							
Quality Control									

MLJ 14-0530

MF
14-5-30

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Work Order ID: 119784

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Parent Item: D205-803-011

D205-803-011

Parent Item Name: Left Hand Pilot In Command, Complete 205

Start Date: 5/22/2014

Required Date: 5/28/2014

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP REV:A NEW ISSUE 12-09-28 JLM VERIFIED BY:DD

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D4410-041 *D4410-041* Co-Pilot Collective Head Assembly (205)		Manufactured	No				Each	0.0000	**	<u>B 119785</u>		DAS 33 9-89	DAS 33 9-89
D4410-3 *D4410-3* Face Plate		Manufactured	No				Each	2.0000	**			DAS 33 9-89	DAS 33 9-89
				<u>Location</u>			<u>Loc Qty</u>		<u>Loc Code</u>				
				ST105			2						
				103369			2			<u>103369</u>			
D4410-9 *D4410-9* Trigger		Manufactured	No				Each	6.0000	**			DAS 33 9-89	DAS 33 9-89
				<u>Location</u>			<u>Loc Qty</u>		<u>Loc Code</u>				
				ST105			3						
				115380			3			<u>115380</u>			
				ST106			3						
				111232			3						
D4411-1 *D4411-1* Placard		Manufactured	No				Each	13.0000	**			DAS 33 9-89	DAS 33 9-89
				<u>Location</u>			<u>Loc Qty</u>		<u>Loc Code</u>				
				ST105			13						
				103496			1			<u>103496</u>			
				115955			12						

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Parent Item: D205-803-011

D205-803-011

Parent Item Name: Left Hand Pilot In Command, Complete 205

Start Date: 5/22/2014

Required Date: 5/28/2014

Start Qty: 1.00

Required Qty: 1.00

D4411-7

Manufactured No

Each

16.0000

D4411-7

Placard

DAS
06
9-89

Location

Loc Qty

Loc Code

ST105

16

117559

4

117704

12

Each

0.0000

**

DAS
33
9-89DAS
31
9-89

2PB744-T2

Purchased No

Each

0.0000

2PB744-T2

Switch

DAS
06
9-89

AN565F8H9

Purchased No

Each

45.0000

**

DAS
28
9-89DAS
31
9-89

AN565F8H9

Set Screw

DAS
06
9-89

Location

Loc Qty

Loc Code

ST347

45

m128898

5

m129036

40

Each

1.0000

**

DAS
33
9-89DAS
31
9-89

C100E2-39

Purchased No

Each

1.0000

C100E2-39

Switch

will ship
monday
5/27/14
50116653

Location

Loc Qty

Loc Code

ST283

1

123394

1

Each

178.0000

**

DAS
33
9-89

14-05-27

M39029/31-240

Purchased No

Each

178.0000

M39029/31-240

Pin

DAS
06
9-89

Location

Loc Qty

Loc Code

ST286

178

m128795

178

**

DAS
31
9-89

128795

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D205-803-011

Parent Item Name: Left Hand Pilot In Command, Complete 205

Start Date: 5/22/2014

Required Date: 5/28/2014

Start Qty: 1.00

Required Qty: 1.00

M39029/32-259

Purchased

No

Each

180.0000

M39029/32-259

Socket

DAS
33
9-89

DAS

31
9-89

Location

Loc Qty

Loc Code

ST286

180

m127361

1

m128795

179

Each

13.0000

MS20253-1-065

MS20253-1-7200

Purchased

No

MS20253-1-065

Hinge Pin

DAS
33
9-89

DAS

31
9-89

Location

Loc Qty

Loc Code

ST332

13

123522

13

Each

5,513.000

MS21042L08

Purchased

No

MS21042L08

Nut

DAS
33
9-89

1405-27

Location

Loc Qty

Loc Code

ST314

3446

123900

58

m128401

1500

m128429

1888

ST508

1968

125445

570

m127410

1398

ST509

99

m127304

99

DAS

31
9-89

DAS
06
9-89

128429

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Parent Item: D205-803-011

D205-803-011

Parent Item Name: Left Hand Pilot In Command, Complete 205

Start Date: 5/22/2014

Required Date: 5/28/2014

Start Qty: 1.00

Required Qty: 1.00

MS21042L3

Purchased

No

Each

6,747.000

MS21042L3

Nut

**

DAS

33

9-89

DAS

31

9-89

Location

Loc Qty

Loc Code

ST314

111

108816

9

M127410

13

M127831

41

M128401

48

ST506

955

123900

955

ST509

5681

M128754

5681

Each

43.0000

MS21919WDG10

Purchased

No

MS21919WDG10

Clamp

**

DAS

33

9-89

DAS

31

9-89

Location

Loc Qty

Loc Code

ST509

43

m128993

43

Each

54.0000

MS21919WDG20

Purchased

No

MS21919WDG20

Clamp

**

DAS

33

9-89

14-05-27

Location

Loc Qty

Loc Code

ST322

4

m128799

4

ST509

50

m128993

50

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Parent Item: D205-803-011

D205-803-011

Parent Item Name: Left Hand Pilot In Command, Complete 205

Start Date: 5/22/2014

Required Date: 5/28/2014

Start Qty: 1.00

Required Qty: 1.00

MS27039-1-07

Purchased

No

Each

525.0000

MS27039-1-07

Screw

**



DAS
33
9-89

DAS
31
9-89

Location

Loc Qty

Loc Code

GA

139

125654

139

ST305

386

m127813

386

127813

MS3126E14-19P

Purchased

No

Each

6.0000

MS3126E14-19P

Socket

**



DAS
33
9-89

DAS
31
9-89

Location

Loc Qty

Loc Code

ST310

6

124620

6

124620

MS3120E14-19S

Purchased

No

Each

8.0000

MS3120E14-19S

Socket

**



DAS
33
9-89

DAS
31
9-89

Location

Loc Qty

Loc Code

ST310

8

123567

3

124620

5

124620

MS35206-226

Purchased

No

Each

99.0000

MS35206-226

Screw

**



DAS
33
9-89

14-05-27

Location

Loc Qty

Loc Code

ST288

99

m127831

99

127831

DAS
31
9-89

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Parent Item: D205-803-011

D205-803-011

Parent Item Name: Left Hand Pilot In Command, Complete 205

Start Date: 5/22/2014

Required Date: 5/28/2014

Start Qty: 1.00

Required Qty: 1.00

NAS1149D0363J

Purchased No

Each 3,977.000

NAS1149D0363J

Washer

**

DAS
33
9-89

DAS
31
9-89

DAS
06
9-89

Location

Loc Qty

Loc Code

GA	23	
124392	23	
ST510a	3954	
109061	9	
m126319	7	
m128429	3938	

128429

NAS1197-6

Purchased No

Each 175.0000

NAS1197-6

Washer

**

DAS
33
9-89

14-05-27

DAS
06
9-89

Location

Loc Qty

Loc Code

ST296	175	
m128976	55	
m128993	120	

128976

DAS
31
9-89

5. PARTS LIST - LARGE COLLECTIVE HEAD KITS

Qty -011	Qty -013	Qty -015	Qty -017	Qty -019	Part Number	Description
X					D205-803-011	LEFT HAND PILOT IN COMMAND, COMPLETE KIT
	X				D205-803-013	LEFT HAND PILOT IN COMMAND, MECHANICAL ONLY
		X			D212-803-015	LEFT HAND PILOT IN COMMAND, COMPLETE KIT
			X		D212-803-017	LEFT HAND PILOT IN COMMAND, MECHANICAL ONLY
				X	D212-803-019	LEFT HAND PILOT IN COMMAND, EAGLE SINGLE
1	1				D4410-041	CO-PILOT COLLECTIVE HEAD ASSEMBLY (205)
		1	1		D4410-043	CO-PILOT COLLECTIVE HEAD ASSEMBLY (212)
				1	D4410-045	CO-PILOT COLLECTIVE HEAD ASSEMBLY (EAGLE SINGLE)
1	1			1	D4410-3F	FACE PLATE
		1	1		D4410-5	FACE PLATE
1	1			1	D4410-9	TRIGGER
1	1			1	D4411-1	PLACARD
		1	1		D4411-3	PLACARD
		1	1		D4411-5	PLACARD
1	1	1	1	1	D4411-7	PLACARD
		1	1		D4413-1	DOME PLUG
		1			27ET51-T	SWITCH (ALT P/N 212-075-153-3)
1					2PB744-T2	SWITCH
		3			30-037-26	DIODE ASSEMBLY
		2			30-037-3	DIODE ASSEMBLY
1	1			1	AN565F8H9	SETSCREW
		3			AN961-6T	WASHER
		1			51MXY-5-J	SWITCH
1	1				C100E2-39	SWITCH
17		AR (21)			M39029/31-240	PIN
17		AR (21)			M39029/32-259	SOCKET
		AR (2)			M39029/31-228	PIN
		AR (2)			M39029/32-247	SOCKET
1	1			1	MS20253-1-065	PIN
		3			MS21042L06	NUT
1	1			1	MS21042L08	NUT
1	1	1	1	1	MS21042L3	NUT
		2			MS21044N04	NUT
1	1	1	1	1	MS21919WDG10	CLAMP
		1	1	1	MS21919WDG19	CLAMP
1	1				MS21919WDG20	CLAMP
		1			MS24523-27	SWITCH
		2			MS24693-S7	SCREW
1	1	1	1	1	MS27039-1-07	SCREW
		1			MS27212-1-3	TERMINAL BOARD
1					MS3126E14-19P	PLUG
1					MS3120E14-19S	SOCKET
		2			MS3126E16-99P	PLUG
		1			MS3120E16-99S	SOCKET
		3			MS3373-A1	STRIP
4	4	4	4	4	MS35206-226	SCREW
2	2	2	2	2	NAS1149D0363J	WASHER
4	4	4	4	4	NAS1197-6	WASHER
1	1	1	1	1	D212-803	KIT PAPERWORK